

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Hepla® H7050LGF

Material Description:

Hepla® H7050LGF is a Polyamide 12 (PA 12) product filled with 50% long glass fiber. Characteristics include: Shock Resistant. It is available in Asia Pacific, Europe, or North America.

General				
Material Status	Commercial: Active			
Triaterial Ctatas	Asia Pacific		North America	
Availability	• Europe		Latin America	
	Middle East		Africa	
Filler/Reinforcement	 Long Glass Fiber, 50% Filler 	by Weight	- Allica	
Tillet/ Relitiorcement	Shock Resistant	by Weight	Chemical Resistant	
Features	Low Water Absorption		High Strength	
			Wear Resistant	
	Good Dimensional Stability		vvear Resistant	
Forms	• Granules			
RoHS Compliance	RoHS Compliant			
Physical Properties	Typical Value	Unit		Test Method
Specific Gravity	1.46	g/cm ³		ASTM D792
Mechanical Properties	Typical Value	Unit		Test Method
Tensile Modulus	11545	MPa		ASTM D638
Tensile Strength	159	MPa		ASTM D638
Tensile Elongation (Break)	2.1	%		ASTM D638
Flexural Modulus	8387	MPa		ASTM D790
Flexural Strength	257	MPa		ASTM D790
Impact Properties	Typical Value	Unit		Test Method
Notched Izod Impact (3.2mm)	433	J/m		ASTM D256
Unnotched Izod Impact (3.2mm)	1515	J/m		ASTM D4812
Flame Characteristics	Typical Value	Unit		Test Method
Flammability Classification(0.8 mm)	НВ		IEC 6	60695-11-10, -20
Electrical Properties	Typical Value	Unit		Test Method
Electric Strength	35.4	kV/mm		IEC 60243-1
Volume Resistivity	1.00E+13	Ohm•cm		IEC 60093
Surface Resistivity	1.00E+12	Ohms		IEC 60093
Comparative Tracking Index	600			IEC 60112
Thermal Properties	Typical Value	Unit		Test Method
Heat Deflection Temperature Under Loa		Offic		Test Method
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/Cf, 8 MPa Flatw 80*10*4	140	$^{\circ}\!\mathbb{C}$		ISO 75/Cf
sp=64mm Unannealed				
/Af, 1.8 MPa Flatw 80*10*4	170	$^{\circ}$ C		ISO 75/Af
sp=64mm Unannealed				
Continuous Use Temperature	90 to 120	$^{\circ}$ C		ISO 2578
Long Term	00 10 120			.50 2510
Continuous Use Temperature	160	$^{\circ}$		NFD Method
Short Term				
Melting Temperature, 10℃/min	178	$^{\circ}\!\mathbb{C}$		ISO 11357-3
CLTE				ISO 11359-2

NFD ADVANCED COMPOSITES

Hepla® H7050LGF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service

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感谢您访问新孚达(NFD)! 我们秉承"New Formula Designer"的发展理念,将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感 。 我们坚持诚信、合作、效率、创新的核心价值观,始终把客户放在第一位。相比于我们的竞争对手,我们专注于为您提供更先进的技术配方、更优质的产品,更好的解决方案及更周到的售后服务,我们懂市场、我们懂产品、我们更懂你们。

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